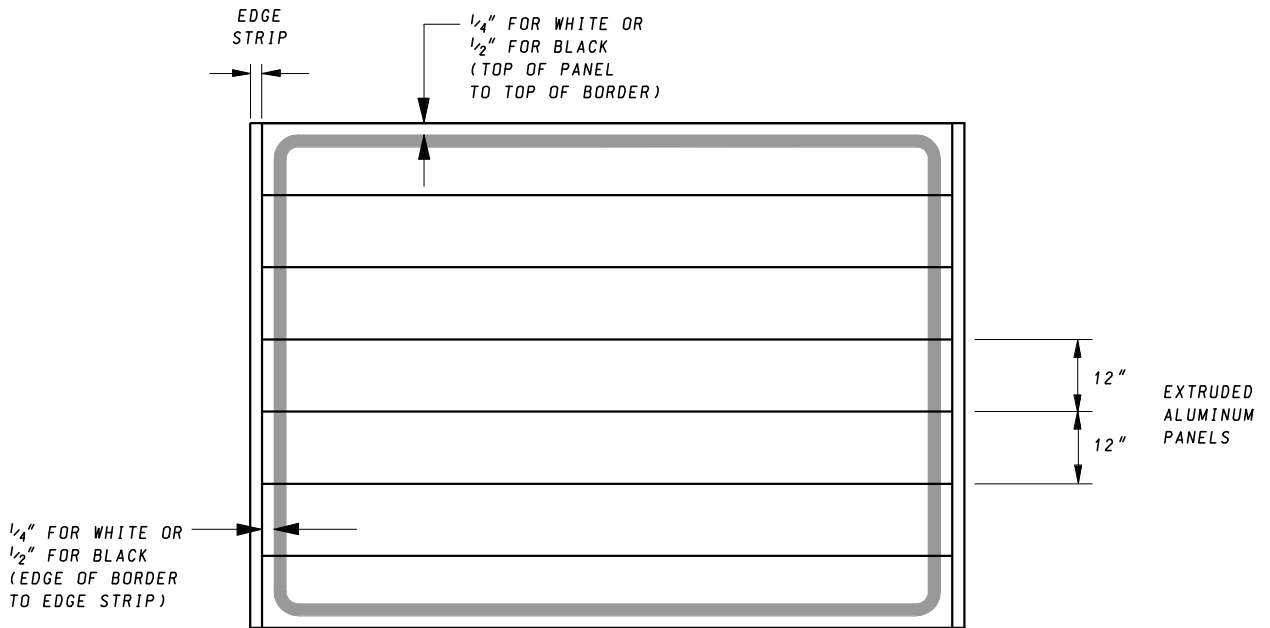


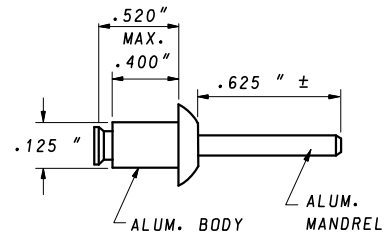
**DETAIL OF EDGE STRIP**

**NOTE:**

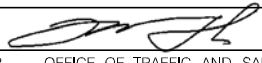

EDGE STRIP SHALL BE PLACED ON BOTH SIDES OF ALL EXTRUDED PANEL SIGNS.



**BORDER DETAIL**



**DETAIL OF A BLIND RIVET FOR CUTOUT LETTER (TYP.)**

SPECIFICATION <b>813</b>	CATEGORY CODE ITEMS	
APPROVED  DIRECTOR - OFFICE OF TRAFFIC AND SAFETY		
	APPROVAL • SHA REVISIONS	APPROVAL • FEDERAL HIGHWAY ADMINISTRATION
	APPROVAL <b>2-21-95</b>	APPROVAL <b>2-21-95</b>
	REVISED <b>12-7-09</b>	REVISED <b>7-27-09</b>
	REVISED	REVISED
	REVISED	REVISED

**Maryland Department of Transportation**  
**STATE HIGHWAY ADMINISTRATION**  
 STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES

**EXTRUDED ALUMINUM DETAILS**

**STANDARD NO.**

**MD 813.04**