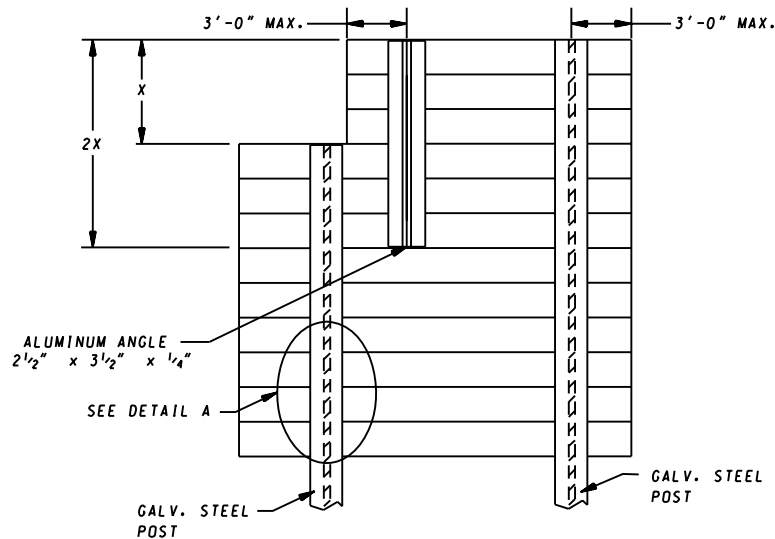
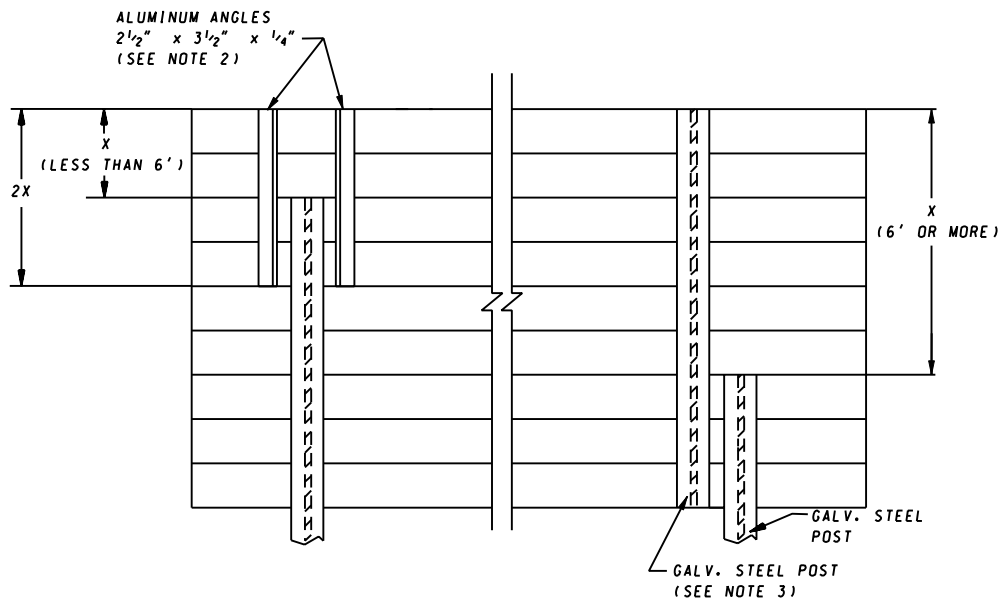




INSTALLATION OF EXIT PANEL TO EXTRUDED SIGN

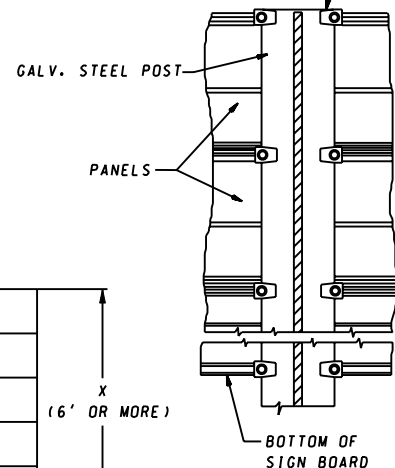


INSTALLATION OF ADDITIONAL EXTRUDED PANELS TO EXTRUDED SIGN

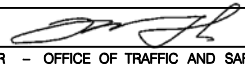
NOTES:

1. VERTICAL SUPPORTS ARE TO BE CONTINUOUS TO ENTIRE HEIGHT OF SIGN, INCLUDING EXIT PANEL WHERE APPLICABLE.
2. ON MODIFICATIONS WHERE X IS LESS THAN 6', NON-CONTINUOUS SUPPORTS WILL BE PERMITTED. TOTAL LENGTH OF DOUBLE ANGLES SHALL BE 2X AS NOTED ABOVE.
3. ON MODIFICATIONS WHERE X IS 6' OR MORE, NON-CONTINUOUS SUPPORTS WILL BE PERMITTED. SPICED SECTIONS SHALL HAVE A W6 x 9 OR EQUAL SECTION ATTACHED TO FULL HEIGHT OF SIGN.
4. ALL SUPPORTS (INCLUDING ANGLES) SHALL BE POST CLIPPED AT 12" INTERVALS.

USE DOUBLE CLIPS
EVERY 12" FOR ALL
EXTRUDED SIGN
INSTALLATIONS.



DETAIL A

SPECIFICATION 813	CATEGORY CODE ITEMS
APPROVED	
	DIRECTOR - OFFICE OF TRAFFIC AND SAFETY
	APPROVAL • SHA REVISIONS
	APPROVAL 2-21-95
	REVISD 5-17-07
	REVISD 7-1-09
	APPROVAL • FEDERAL HIGHWAY ADMINISTRATION
	APPROVAL 2-21-95
	REVISD 5-2-07
	REVISD 7-27-09
	REVISD

Maryland Department of Transportation STATE HIGHWAY ADMINISTRATION

STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES

EXTRUDED ALUMINUM DETAILS AND VERTICAL SUPPORT ATTACHMENT

STANDARD NO.

MD 813.05