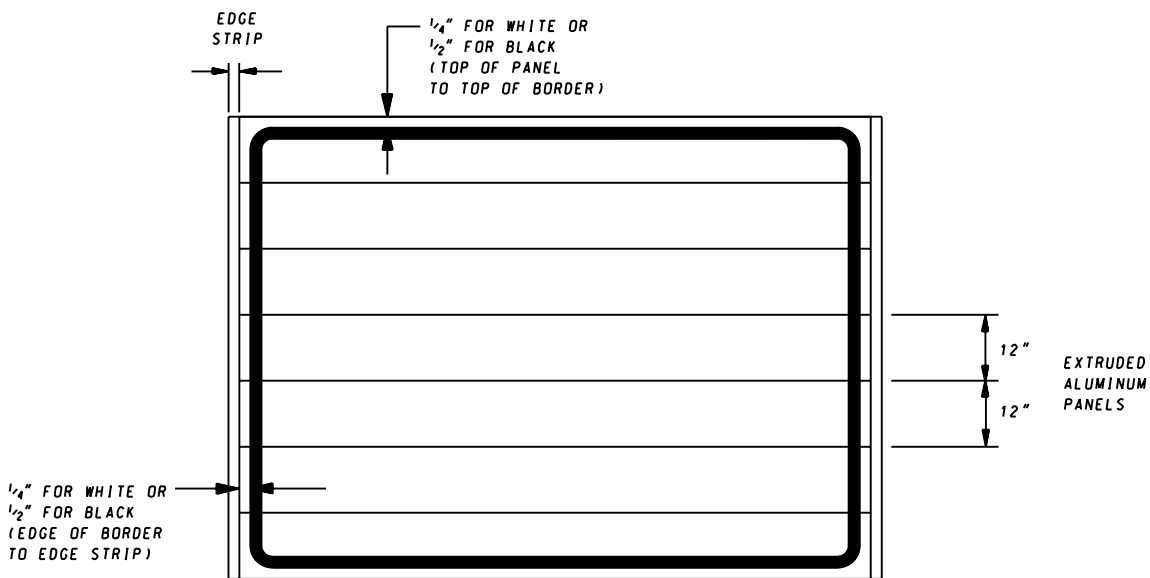


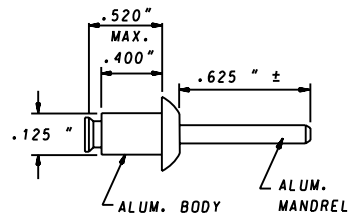
DETAIL OF EDGE STRIP

NOTE:

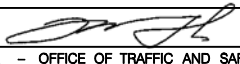

EDGE STRIP SHALL BE PLACED ON BOTH SIDES OF ALL EXTRUDED PANEL SIGNS.



BORDER DETAIL



DETAIL OF A BLIND RIVET FOR CUTOUT LETTER (TYP.)

SPECIFICATION 813	CATEGORY CODE ITEMS	
APPROVED	 DIRECTOR - OFFICE OF TRAFFIC AND SAFETY	
	APPROVAL • SHA REVISIONS	APPROVAL • FEDERAL HIGHWAY ADMINISTRATION
	APPROVAL 2-21-95	APPROVAL 2-21-95
	REVISED 5-17-07	REVISED 5-2-07
	REVISED 7-1-09	REVISED 7-27-09
	REVISED	REVISED

Maryland Department of Transportation
STATE HIGHWAY ADMINISTRATION
 STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES

EXTRUDED ALUMINUM DETAILS

STANDARD NO. MD 813.04