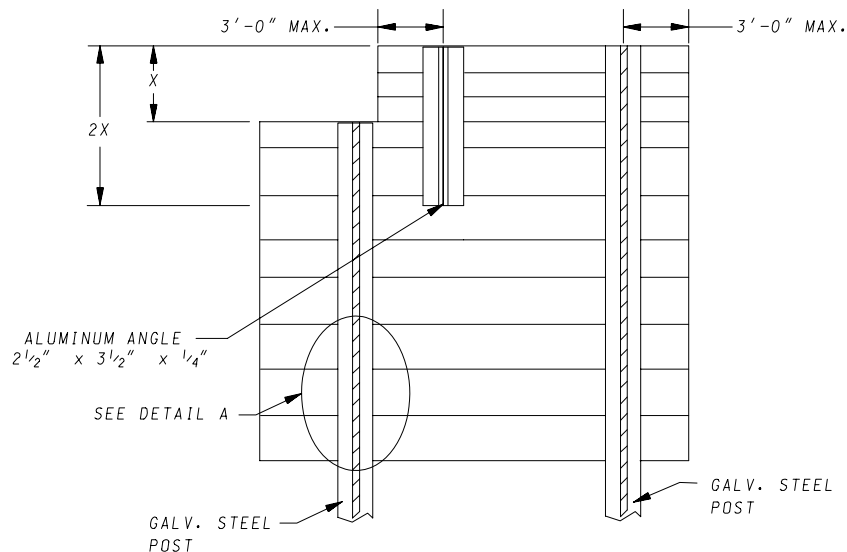
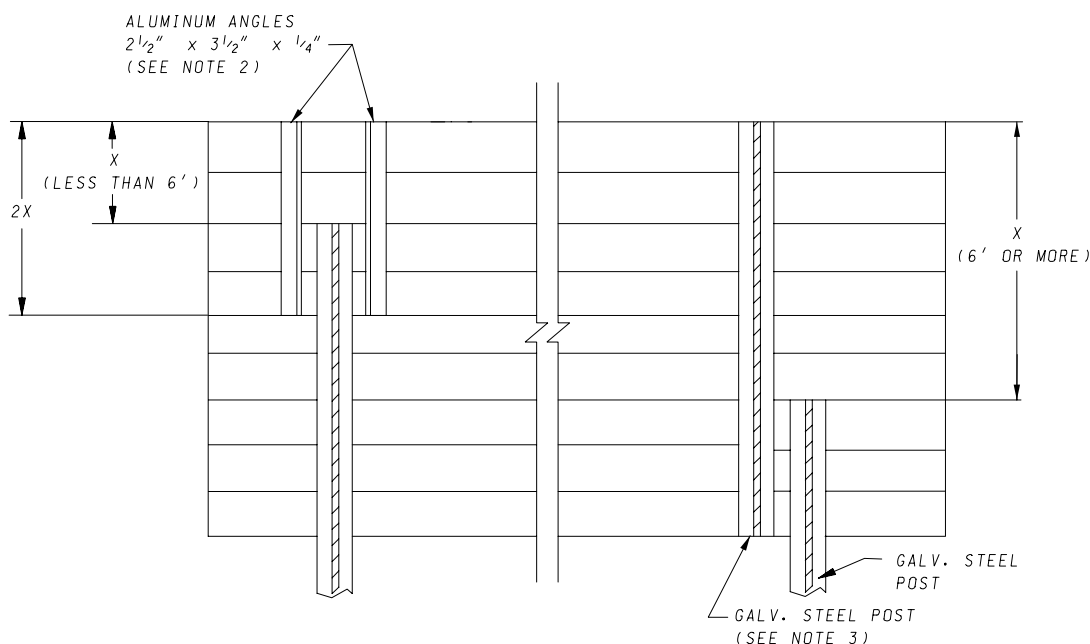
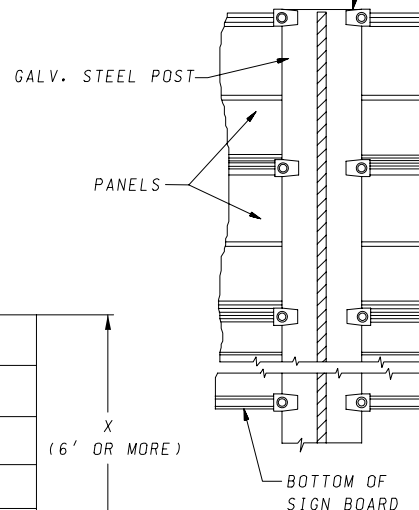




INSTALLATION OF EXIT PANEL TO EXTRUDED SIGN



USE DOUBLE CLIPS
EVERY 12" FOR ALL
EXTRUDED SIGN
INSTALLATIONS.



DETAIL A

INSTALLATION OF ADDITIONAL EXTRUDED PANELS TO EXTRUDED SIGN

NOTES:

1. VERTICAL SUPPORTS ARE TO BE CONTINUOUS TO ENTIRE HEIGHT OF SIGN, INCLUDING EXIT PANEL WHERE APPLICABLE.
2. ON MODIFICATIONS WHERE X IS LESS THAN 6', NON-CONTINUOUS SUPPORTS WILL BE PERMITTED. TOTAL LENGTH OF DOUBLE ANGLES SHALL BE 2X AS NOTED ABOVE.
3. ON MODIFICATIONS WHERE X IS 6' OR MORE, NON-CONTINUOUS SUPPORTS WILL BE PERMITTED. SPLICED SECTIONS SHALL HAVE A W6 x 9 OR EQUAL SECTION ATTACHED TO FULL HEIGHT OF SIGN.
4. ALL SUPPORTS (INCLUDING ANGLES) SHALL BE POST CLIPPED AT 12" INTERVALS.

SPECIFICATION
813

CATEGORY CODE ITEMS

APPROVED

DIRECTOR - OFFICE OF TRAFFIC AND SAFETY



APPROVAL • SHA
REVISIONS

APPROVAL 2-21-95

REVISED 5-17-07

REVISED

REVISED

APPROVAL • FEDERAL
HIGHWAY ADMINISTRATION

APPROVAL 2-21-95

REVISED 5-2-07

REVISED

REVISED

Maryland Department of Transportation STATE HIGHWAY ADMINISTRATION

STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES

EXTRUDED ALUMINUM DETAILS AND VERTICAL SUPPORT ATTACHMENT

STANDARD NO.

MD 813.05