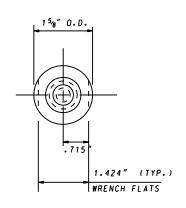
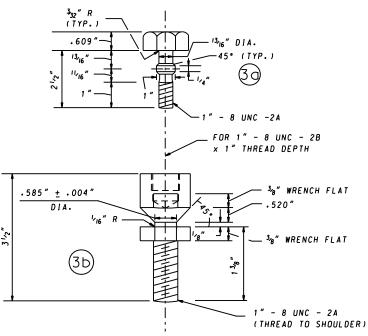
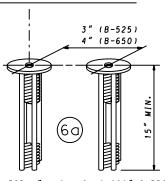
### **COUPLING BOLT DETAIL**





## **BREAKAWAY COUPLING DETAIL**



FOR 1" - 8 UNC (0.020" OVERSIZE)
11/8" MIN. THREAD DEPTH

### **ANCHOR**

#### **NOTES:**

- 1. WGX9 SIGN POSTS SHALL NOT BE USED WITH BREAKAWAY BASE SUPPORT SYSTEM 'B'. FOR WGX9 SIGN POSTS. SEE BREAKAWAY BASE SUPPORT SYSTEM 'A' FOR HIGHWAY SIGNS.
- 2. DESIGNATION B-525 IS FOR 6" (LARGER THAN W6X9) AND 8" BEAM SIZES OR 5" AND 6" SOUARE TUBE SIGN POST.
- 3. DESIGNATION 8-650 IS FOR 10". 12". 14". 16". 18" AND 21" BEAM SIZES OR 7" AND 8" SOUARE TUBE SIGN POST.
- 4. (N) REFER TO OTHER BREAKAWAY BASE SUPPORT SYSTEM FOR HIGHWAY SIGNS STANDARD PLATES FOR MATERIAL PARTS.
- 5. DO NOT PLACE TORQUE WRENCH ACROSS NECK OF COUPLING.
- 6. HINGE PLATES SHALL NOT BE USED WITH SINGLE STEEL SUPPORT INSTALLATIONS FOR SIGNS.

SPECIFICATION 821

APPROVED

DIRECTOR - OFFICE OF TRAFFIC AND SAFETY

APPROVAL SHA
REVISIONS
APPROVAL 5-17-07
APPROVAL 5-2-07
REVISED 3-22-10
REVISED 3-10-10

# Maryland Department of Transportation STATE HIGHWAY ADMINISTRATION

STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES

BREAKAWAY BASE SUPPORT SYSTEM 'B'
FOR HIGHWAY SIGNS

STANDARD NO.

MD 821.03-03