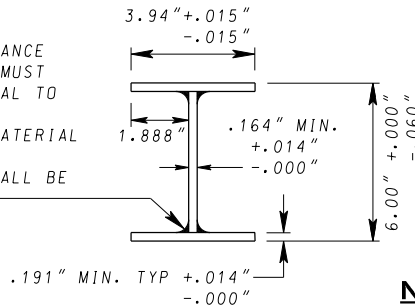


FRONT VIEW

SIDE VIEW

BACK VIEW

A 769
HIGH FREQUENCY RESISTANCE
WELD. THE WELD JOINT MUST
DEVELOP STRENGTH EQUAL TO
OR EXCEEDING THE FULL
STRENGTH OF THE WEB MATERIAL
(MATERIAL GRADE A 36)
GALVANIZED COATING SHALL BE
AASHTO M 111.



TOP VIEW

NOTES

1. 8' POST SHALL BE USED ONLY WHEN SPECIFIED.
2. W6X9 POSTS ARE OPTIONAL SUBSTITUTE FOR W6X8.5 POST.

WELDED W6x8.5 STEEL POST

SPECIFICATION 605	CATEGORY CODE ITEMS	
APPROVED	<i>[Signature]</i> DIRECTOR - OFFICE OF HIGHWAY DEVELOPMENT	
APPROVAL SHA REVISIONS	APPROVAL FEDERAL HIGHWAY ADMINISTRATION	
APPROVAL	11-10-99	APPROVAL 7-2-99
REVISED	10-1-01	REVISED
REVISED	1-9-20	REVISED 12-23-19
REVISED		REVISED

MDOT MARYLAND DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION

**STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES
TRAFFIC BARRIER W-BEAM
METAL POST**

STANDARD NO.

MD 605.23-01