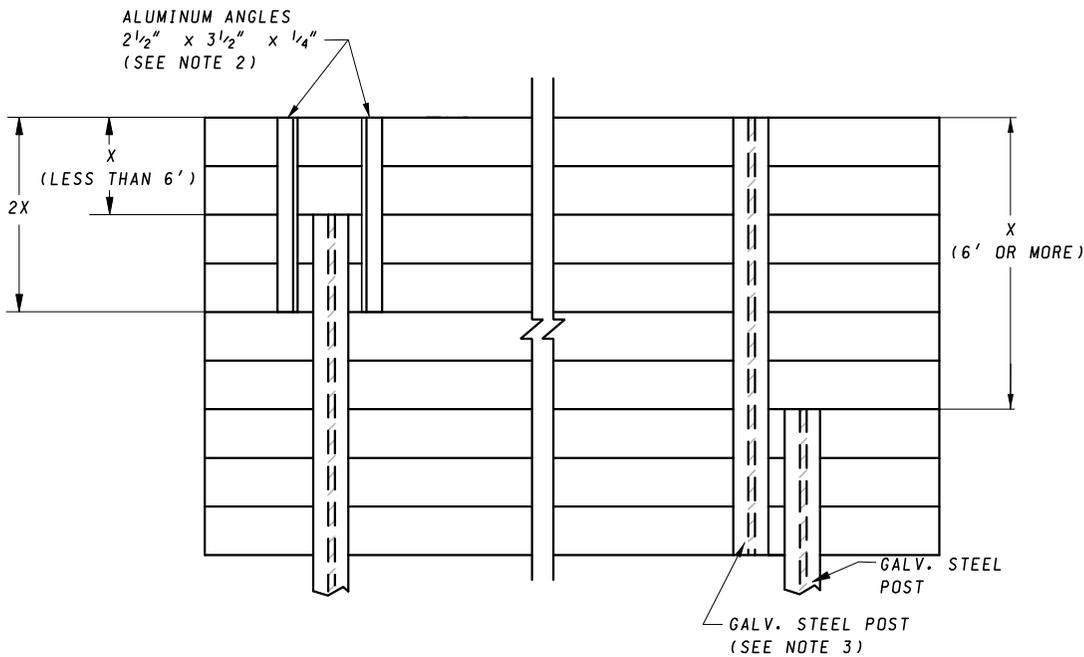


**INSTALLATION OF EXIT PANEL TO EXTRUDED SIGN**

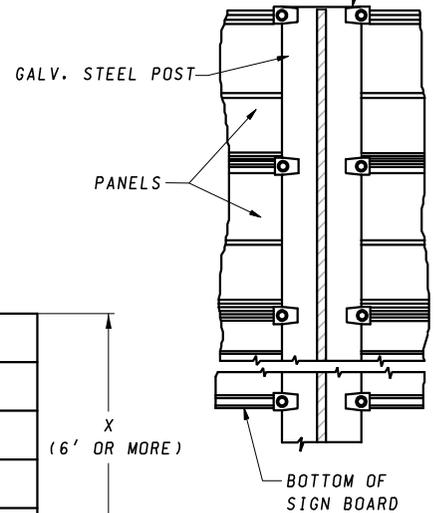


**INSTALLATION OF ADDITIONAL EXTRUDED PANELS TO EXTRUDED SIGN**

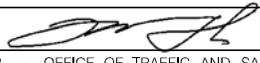
**NOTES:**

1. VERTICAL SUPPORTS ARE TO BE CONTINUOUS TO ENTIRE HEIGHT OF SIGN, INCLUDING EXIT PANEL WHERE APPLICABLE.
2. ON MODIFICATIONS WHERE X IS LESS THAN 6', NON-CONTINUOUS SUPPORTS WILL BE PERMITTED. TOTAL LENGTH OF DOUBLE ANGLES SHALL BE 2X AS NOTED ABOVE.
3. ON MODIFICATIONS WHERE X IS 6' OR MORE, NON-CONTINUOUS SUPPORTS WILL BE PERMITTED. SPLICED SECTIONS SHALL HAVE A W6 x 9 OR EQUAL SECTION ATTACHED TO FULL HEIGHT OF SIGN.
4. ALL SUPPORTS (INCLUDING ANGLES) SHALL BE POST CLIPPED AT 12" INTERVALS.

USE DOUBLE CLIPS EVERY 12" FOR ALL EXTRUDED SIGN INSTALLATIONS.



**DETAIL A**

SPECIFICATION <b>813</b>	CATEGORY CODE ITEMS
APPROVED	 DIRECTOR - OFFICE OF TRAFFIC AND SAFETY
	APPROVAL • SHA REVISIONS
	APPROVAL 2-21-95
	REVISED 12-7-09
	REVISED
	REVISED
APPROVAL • FEDERAL HIGHWAY ADMINISTRATION	APPROVAL 2-21-95
	REVISED 7-27-09
	REVISED
	REVISED

**Maryland Department of Transportation**  
**STATE HIGHWAY ADMINISTRATION**  
 STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES  
**EXTRUDED ALUMINUM DETAILS AND VERTICAL SUPPORT ATTACHMENT**

**STANDARD NO.**

**MD 813.05**